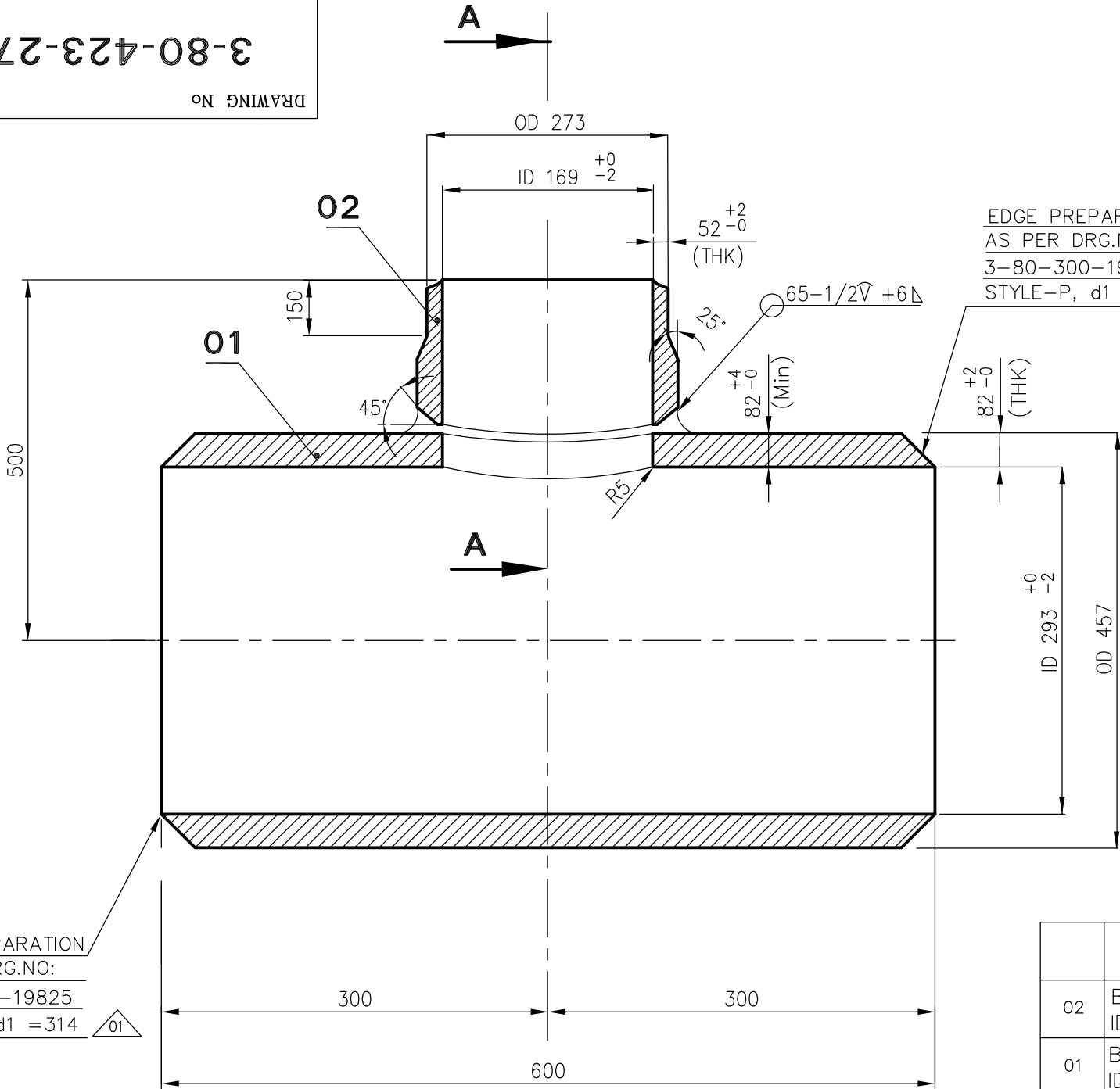


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3-80-423-27269

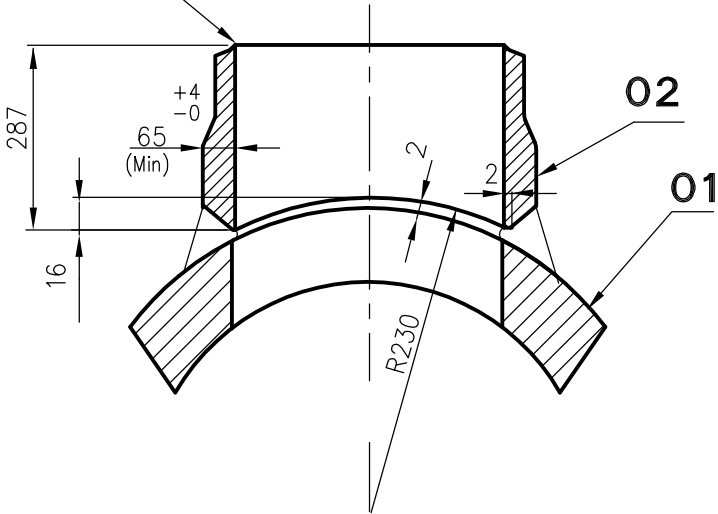
DRAWING No



NOTES :-

- DESIGN PRESSURE : 480 Kg/Sq.Cm (g)
- DESIGN TEMPERATURE : 200° C
- FOLLOW TDG : 108 LATEST
- PIPE SA106GRC(A) CAN ALSO BE USED IN PLACE OF SA105(A)
- THE STOCK CODE FOR THE FINISHED UEQ. TEE:925058670000

12.5



SECTION-AA

EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1 =314

EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1 =314

EDGE PREPARATION
AS PER DRG.NO:
3-80-300-19825
STYLE-P, d1 =184.4

ITEM NO.	DESCRIPTION	DRAWING NO.	ITEM NO.	MATERIAL CODE	A	UNIT WT.
02	BRANCH NOZZLE L=287 ID 169 x Thk 65 Min	3-80-423-27269		SA 105	A	95,644
01	BASE PIPE L = 600 ID 293 x Thk 82 Min	3-80-423-27269		SA 105	A	454,774
			VAR NO.	MATERIAL SPEC.	C	QTY.

TYPE OF PRODUCT
OR NAME OF
CUSTOMER/PROJECT



BHARAT HEAVY ELECTRICALS LTD.,
PIPING CENTRE,
CHENNAI 600 017

DRN	NAME	SIGN	DATE	NO OF ITEMS
CHD	T.RAJASEKAR	-SD.-	10.05.10	
APPD	LALIT	-SD.-	10.05.10	
	C.SARAVANAN	-SD.-	10.05.10	

REV	DATE	ALTD: LALIT -SD.-
01	19.02.11	APPD: CS -SD.-
ZONE	d1 VALUE REVISED	
	REVISION MARKED AS	01

DEPT.	GRADE OF UN TOL DIM	SCALE	WEIGHT (Kg).	BHEL PO REF.NO:	ITEM No.
CODE	C/M/F	N.T.S.	551		
TITLE	FABRICATED UNEQUAL TEE (OD457x82/OD273x52) SA105	CARD CODE	DRAWING No.		REV
		U 01	3-80-423-27269		01